MITSUBISHI ELECTRIC

Side B

Side A JAPANESE

Side B ENGLISH

CL1XY8-DR1B2
CC-Link/LT Remote I/O Module

Thank you very much for purchasing this product.

Please read this manual thoroughly before starting to use the product and handle the product properly.

User's Manual

CC-Link/LT

MODEL	CL1XY8-DR1B2
MANUAL Number	JY997D04501G
Date	April 2015

●SAFETY PRECAUTIONS●

(Read these precautions before using)

Please read this manual carefully and pay special attention to safely in order to handle this product properly. Also pay careful attention to safely and handle the module properly.
These precautions apply only to Mitsubishi equipment. Refer to the user's manual of the CPU module to use for a description of the PLC system safety precautions.
These ●SAFETY PRECAUTIONS● classify the safety precautions into two categories: "WARNING" and "CAUTION".

⚠WARNING	Procedures which may lead to a dangerous condition and cause death or serious injury if not carried out properly.
⚠CAUTION	Procedures which may lead to a dangerous condition and cause superficial to medium injury, or physical damage only, if not carried out properly.

Depending on circumstances, procedures indicated by ⚠CAUTION may also be linked to serious results.
In any case, it is important to follow the directions for usage.
Store this manual in a safe place so that you can take it out and read it whenever necessary. Always forward it to the end user.

[DESIGN PRECAUTIONS]

⚠WARNING

- Configure an interlock circuit in a sequence program so that the system operates on the safety side using the communication status information in the event the data link falls into a communication problem. Otherwise, erroneous output and malfunction may result in accidents.
- Remote input and output can not be switched ON or OFF when a problem occurs in the remote I/O modules. Therefore build an external monitoring circuit that will monitor any input signals that could cause a serious accident.

⚠CAUTION

- Do not have control cables and communication cables bundled with or placed near by the main circuit and/or power cables. Wire those cables at least 100mm(3.94 inch) away from the main circuit and/or power cables. It may cause malfunction due to noise interference.
- Use the module and the flat cable dedicated to CC-Link/LT without applying any force on them. Otherwise, such cables may be broken or fail.

[INSTALLATION PRECAUTIONS]

⚠CAUTION

- Use the module in an environment that meets the general specifications contained in this manual. Using this module in an environment outside the range of the general specifications could result in electric shock, fire, erroneous operation, and damage to or deterioration of the product.
- Do not directly touch the module's conductive parts. Doing so could cause malfunction or trouble in the module.
- Tighten the module securely using DIN rail or installation screws within the specified torque range. If the screws are too lose, the module may drop from its installation position, short circuit, or malfunction. If the screws are too tight, the screws may be damaged, which may cause the module to drop from its installation position or short circuit.
- Install the module on a flat surface. If the mounting surface has concave and/or convex, an excessive force may be applied on the module, and nonconformity may be caused.

[WIRING PRECAUTIONS]

⚠WARNING

- Perform installation and wiring after disconnecting the power supply at all phases externally. If the power is not disconnected at all phases an electric shock or product damage may result.

⚠CAUTION

- Terminal screws which are not to be used must be tightened always. Otherwise there will be a danger of short circuit against the bare solderless terminals.
- Perform correct wiring for the module according to the product's rated voltage and terminal arrangement. Connecting to a power supply different from rating or miss-wiring may cause fire, product failure or malfunction.
- Fix terminal screws securely within the regulated torque. Loose terminal screws may cause fire and/or malfunction. If the terminal screws are too tight, it may cause short circuit, equipment failures, or erroneous operation due to damage of the screws.
- Make sure foreign objects do not get inside the module, such as dirt and wire chips. It may cause fire, product failure or malfunction.
- Attach a warning label (hazard symbol 417-IEC-5036) concerning the electric shock to the location.

[STARTING AND MAINTENANCE PRECAUTIONS]

⚠WARNING

- Do not touch the terminals when the power is ON. It may cause an electric shock or malfunction.
- Perform cleaning the module or retightening of terminal screws after turning OFF the all external power supply for sure. Failure to do so may cause failure or malfunction of the modules

⚠CAUTION

- Do not disassemble or modify the module. Doing so may cause failure, malfunction, injury, or fire.
- The module case is made of resin; do not drop it or subject it to strong shock. A module damage may result.
- Make sure to switch all phases of the external power supply OFF before installing or removing the module to/from the panel. Failure to do so may cause failure or malfunction of the modules.

[DISPOSAL PRECAUTIONS]

⚠CAUTION

- When disposing of this product, treat it as industrial waste.

[TRANSPORTATION AND MAINTENANCE PRECAUTIONS]

⚠CAUTION

- During transportation avoid any impact as the module is a precision instrument. Doing so could cause trouble in the module.
- If is necessary to check the operation of module after transportation, in case of any impact damage.

●Notification of CE marking●

This notification does not guarantee that an entire mechanical module produced in accordance with the contents of the notification comply with the following standards. Compliance to EMC standards of the entire mechanical module should be checked by the user / manufacturer. Compliance to LVD standards of the entire mechanical module should be checked by the user / manufacturer.

Attention

- This product is designed for use in industrial applications.

Note

- Authorized Representative in the European Community:
  Mitsubishi Electric Europe B.V.
  Gothaer Str. 8, 40880 Ratingen, Germany

Standards with which this product complies

Type : Programmable Controller (Open Type Equipment) Remote I/O module
Models : Products manufactured:
from November 1st, 2002 to April 30th, 2006 are compliant with EN61000-6-4 and EN61131-2:1994+A11:1996+A12:2000
after May 1st, 2006 are compliant with EN61131-2:2007

Electromagnetic Compatibility Standards (EMC)	Remark
EN61000-6-4:2001 Electromagnetic compatibility -Generic standards - Emission standard for Industrial environment	Compliance with all relevant aspects of the standard. (Radiated Emissions and Mains Terminal Voltage Emissions)
EN61131-2:1994/A11:1996/A12:2000 Programmable controllers -Equipment requirements and tests	Compliance with all relevant aspects of the standard. (RF Immunity, Fast transients, ESD and Damped oscillatory wave)
EN61131-2: 2007 Programmable controllers -Equipment requirements and tests	Compliance with all relevant aspects of the standard. (Radiated Emissions, Conducted Emissions, Radiated electromagnetic field, Fast transient burst, Electrostatic discharge, High-energy surge, Voltage drops and interruptions, Conducted RF and Power frequency magnetic field)

Low Voltage Standards (LVD)	Remark
EN61131-2:1994/A11:1996 /A12:2000 :2007 Programmable controllers -Equipment requirements and tests	The equipment has been assessed as a component for fitting in a suitable enclosure which meets the requirements of EN61131-2:1994 + A11:1996 + A12:2000, :2007

For more details please contact the local Mitsubishi Electric sales site.

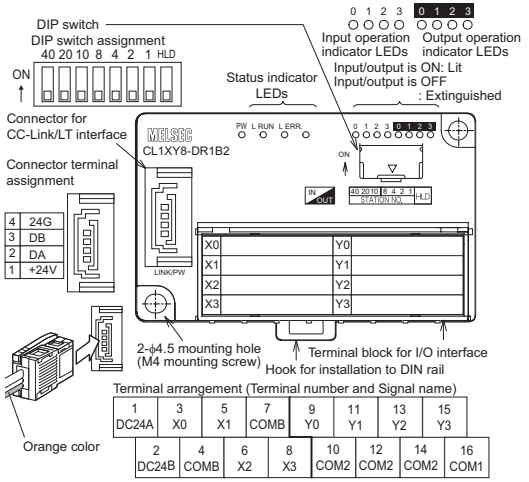
- Notes For compliance to EMC LVD regulation.
  It is necessary to install the CL1 series module in a shielded metal control panel.
- Use this product in Zone A*1 as defined in EN61131-2.
  The terminal and the wiring for the output signals and load power supply can be used in zone B*1.

*1 Zone defined in EN61131-2
Separation defined in EN61131-2 for EMC LVD regulation decided depending on condition in industrial setting.
Zone C = Factory mains which is isolated from public mains by dedicated transformers.
Zone B = Dedicated power distribution which is protected by secondary surge protection. (300V or less in the rated voltage is assumed.)
Zone A = Local power distribution which is isolated from dedicated power distribution by AC/DC converters, isolation transformers, etc. (120V or less in the rated voltage is assumed.)

1. Outline of Product

This product is a terminal block type composite I/O module connected to CC-Link/LT.
This product has four input points (24V DC) and four output points (relay output).

2. Name and Setting of Each Part and Terminal Arrangement



Name	Description	
Status indicator LEDs	PW	ON while the power is supplied.
	L RUN	ON while normal operation is executed.
	L ERR.	ON: When a communication error or DIP switch setting error occurred Flickering at a constant interval: When the setting of the DIP switch was changed while the power was supplied (even while the LED is flickering, the operation continues. The new setting becomes valid when the power is turned OFF once, then ON again.) Flickering at a inermittent interval: When a terminal resistor is not attached or when the module or a connection cable is affected by noise
I/O operation indicator LEDs	ON while the input or output is ON. Extinguished while the input or output is OFF.	0 1 2 3 Input operation indicator; 0 1 2 3 Output operation indicator
Connector for CC-Link/LT interface	Connector for CC-Link/LT communication line/module power supply (24G/DB/DA/+24V)	
Terminal block for I/O interface	Terminal block to connect input signals, output signals, I/O power supply and load power supply	
Station number setting switches	Set the 10's digit of the station No. using "STATION NO. 10", "STATION NO. 20" and "STATION NO. 40". Set the 1's digit of the station No. using "STATION NO. 1", "STATION NO. 2", "STATION NO. 4" and "STATION NO. 8". Factory default = All bits are OFF. Make sure to set the station No. in the range from 1 to 64. If any station No. outside the range from 1 to 64 is set, it is regarded as an error and the L ERR. LED lights. Example: When setting the station No. to "32", set the DIP switch as follows.	
Response time setting switch	HLD	Holds the output (when an error has occurred). ON: Holds the output. OFF: Clears the output.

Station No.	10's digit			1's digit			
	40	20	10	8	4	2	1
32	OFF	ON	ON	OFF	OFF	ON	OFF

3. Installation

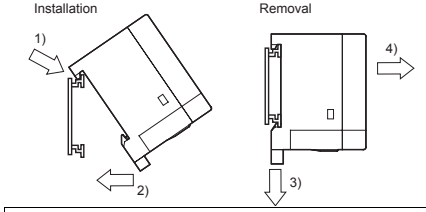
The CL1XY8-DR1B2 can be installed to DIN rail or directly installed using mounting screws.
Each installation procedure is described below.

3.1 Installation to DIN rail

Align the upper DIN rail installation groove in the module with the DIN rail 1), and press the module in that status 2).
When removing the module, pull downward the hook for installation to DIN rail 3), then remove the module 4).

DIN rail mounting screw pitch

When installing the module to the DIN rail, tighten the mounting screws at the pitch of 200mm(7.87") or less.



Applicable DIN rail	TH35-7.5Fe and TH35-7.5Al

3.2 Direct installation

Screw-tighten the module by attaching M4 screws to the upper and lower mounting holes (two holes in all) provided in the module.
Install the module so that the clearance of 1 to 2mm (0.04" to 0.08") is assured for each module.

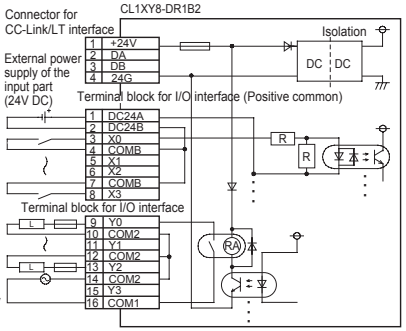
Applicable screw	M4 × 0.7mm(0.03") × 16mm(0.63") or more (Tightening torque range: 0.78 to 1.08 N·m)

4. Wiring

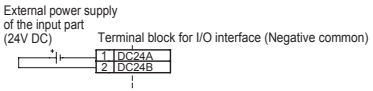
4.1 External wiring

The input terminals of the CL1XY8-DR1B2 can be wired as positive common or negative common depending on the used sensor.

Positive common



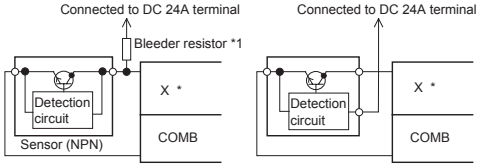
Negative common



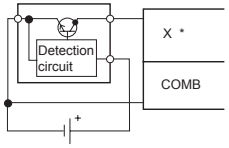
4.2 Connection to sensor

Positive common (NPN)

• When using a two-wire type sensor • When using a three-wire type sensor

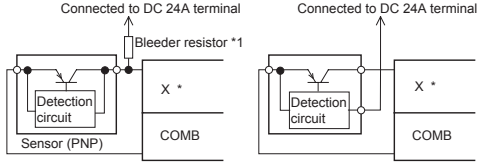


• When using a three-wire type sensor
(when using the power supply for sensor other than 24V DC)

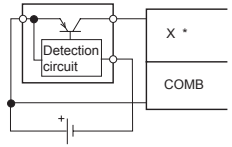


Negative common (PNP)

• When using a two-wire type sensor • When using a three-wire type sensor



• When using a three-wire type sensor
(when using the power supply for sensor other than 24V DC)

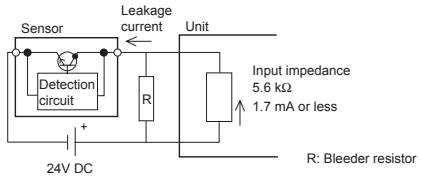


Replace * in the figure with the used input No.

Notes:

*1 Bleeder resistor
When connecting a two-wire type sensor or input equipment containing a parallel resistor, select a sensor or equipment whose leakage current is 1.7mA or less. If the leakage current is more than 1.7mA, connect a bleeder resistor obtained in the following calculation formula.

Circuit image

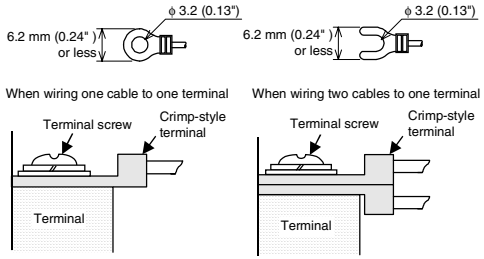


R(kΩ) < 1.7(mA) / Leakage current(mA) - 1.7(mA) x 5.6(kΩ)
The power capacity W of the bleeder resistor R is as follows:
W = (Input voltage)²/R

• Make sure that both the ON and OFF time of the input signal are 1.5ms or more.

4.3 Crimp-style terminal

For I/O wiring, use crimp-style terminals of the following dimensions.



Applicable crimp-style terminal	• RAV1.25-3 • V1.25-3 (manufactured by JST Mfg. Co., Ltd.) • 1.25-3 and TG1.25-3 (manufactured by NICHIFU Co., Ltd.)
Applicable wire size	0.3 to 1.25 mm²

Use a crimp-style terminal in a status in which no force is applied on the cable.

4.4 Module terminal screw

Tighten the terminal screws (M3 screws) on the terminal block with a tightening torque of 0.42 to 0.58 N·m. Do not tighten terminal screws exceeding the specified torque. Failure to do so may cause short circuit, equipment failures, or malfunctions.

5. Specifications

5.1 General specifications

Item	Specification			
Operating ambient temperature	0 to 55°C (32 to 131°F)			
Storage ambient temperature	-25 to 75°C (-13 to 167°F)			
Operating ambient humidity	5 to 95%RH: Dew condensation shall not be considered.			
Storage ambient humidity	5 to 95%RH: Dew condensation shall not be considered.			
Vibration resistance (*1)	When intermittent vibration is present			Number of times of sweep
	Frequency	Acceleration	Half amplitude	10 times in each of X, Y and Z directions (for 80 min)
	10 to 57Hz	–	0.075mm	
	57 to 150Hz	9.8m/s²	–	
	When continuous vibration is present			
	Frequency	Acceleration	Half amplitude	
	10 to 57Hz	–	0.035mm	
	57 to 150Hz	4.9m/s²	–	
Shock resistance (*1)	147 m/s², 3 times in each of X, Y and Z directions			
Operating ambience	Corrosive gas shall not be present.			
Operating altitude	2,000m(6561'8") or less (*2)			
Installation location	Inside control panel (*3)			
Overvoltage category	II or less (*4)			
Pollution level	2 or less (*5)			

Notes:

*1 The criterion is shown in IEC61131-2.

*2 The module cannot be used in an environment pressurized above the atmospheric pressure which can be generated around the altitude of 0 m. If the module is used in such an environment, it may fail.

*3 The module can be used in any environment even outside the control panel as far as the requirements of the ambient operating temperature, the ambient operating humidity, etc. are satisfied.

*4 This indicates the section of the power supply to which the equipment is assumed to be connected between the public electrical power distribution network and the machinery within premises. Category II applies to equipment for which electrical power is supplied from fixed facilities.
The surge voltage withstand level for up to the rated voltage of 300V is 2500V.

*5 This index indicates the degree of conductive generating substances in the environment in which the module is used. The degree of contamination 2 indicates that contamination is caused by generation of only non-conductive substances. In this degree, however, temporary conduction may be caused by accidental condensation.

5.2 Input specifications

Item		Specification
Input method		DC input (External power supply of the input part)
Number of inputs		4 points
Isolation method		Isolation with photocoupler
Rated input voltage		24V DC
Rated input current		Approx. 4 mA
Operating voltage range		20.4 to 28.8V DC (24V DC -15% to +20%) Ripple ratio: Within 5%
Max. simultaneous ON input points		100% (at 24V DC)
ON voltage/ON current		19 V or more/3 mA or more
OFF voltage/OFF current		11 V or less/1.7 mA or less
Input resistance		5.6 kΩ
Response time	OFF→ON	1.5 ms or less (at 24V DC)
	ON→OFF	1.5 ms or less (at 24V DC)
Common wiring method		4 points/1 common (2 points) (terminal block two-wire type)

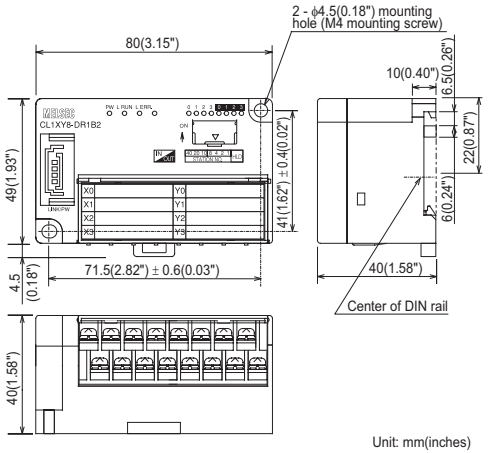
5.3 Output specifications

Item		Specification
Output method		Relay output
Number of outputs		4 points
Insulation method		Mechanical insulation
Rated load voltage		240V AC/30V DC or less (250V AC or less when the unit does not comply with UL or cUL standards)
Max. load current		2A/point 4 A/1 common
Response time	OFF→ON	Approx. 10ms or less
	ON→OFF	Approx. 10ms or less
Common wiring method		4 points/1 common (3points) (terminal block two-wire type)
Internal protection for outputs		Internal protection circuit none Please connect the fuse in the connected load outside.

5.4 Performance specifications

Item		Specification
Module power supply	Voltage	20.4 to 28.8V DC (24V DC -15% to +20%) Ripple ratio: Within 5%
	Current consumption	70mA (when all points are ON)
	Initial current	70mA
	Max. allowable momentary power failure period	PS1:1ms
Number of stations occupied		4-, 8- or 16-point mode: 1 station
Noise durability		DC type: 500 Vp-p AC type: 1,000 Vp-p Noise width: 1 µs Cycle: 25 to 60 Hz (by noise simulator)
Withstand voltage		AC type: 1,500V AC for 1 min DC type: 500V AC for 1 min
Isolation resistance		10 MΩ or more between primary area (external DC terminal) and secondary area (internal circuit) by 500V DC megger
Protection class		IP1X
I/O part connection method		Connection with terminal block
Module installation method		DIN rail installation, mounted by screws of type M4 × 0.7mm(0.03") × 16mm(0.63") or larger Can be installed in six directions
Mass (weight)		0.11kg (0.24lbs)
Contact life		200V AC - 1.5 A, 240V AC - 1 A (COSϕ = 0.7): 100,000 times or more
		200V AC - 1 A, 240V AC - 0.1 A (COSϕ = 0.35): 100,000 times or more
		24V DC - 1 A, 100V DC - 0.1 A (L/R = 7 ms): 100,000 times or more

6. Outside Dimensions



Unit: mm(inches)

Warranty

Mitsubishi will not be held liable for damage caused by factors found not to be the cause of Mitsubishi; machine damage or lost profits caused by faults in the Mitsubishi products; damage, secondary damage, accident compensation caused by special factors unpredictable by Mitsubishi; damages to products other than Mitsubishi products; and to other duties.

⚠ For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi.
- This product has been manufactured under strict quality control. However when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

Country/Region	Sales office/Tel
USA	Mitsubishi Electric Automation Inc. 500 Corporate Woods Parkway, Vernon Hills, IL 60061, USA Tel : +1-847-478-2100
Brazil	MELCO-TEC Representacao Comercial e Assessoria Tecnica Ltda. Av. Paulista, 1439, cj74, Bela Vista, Sao Paulo CEP: 01311-200-SP Brazil Tel : +55-11-3146-2200
Germany	Mitsubishi Electric Europe B.V. German Branch Gothaer Strasse 8, D-40880 Ratingen, Germany Tel : +49-2102-486-0
UK	Mitsubishi Electric Europe B.V. UK Branch Travellers Lane, Hatfield, Hertfordshire, AL10 8XB, UK. Tel : +44-1707-27-6100
Italy	Mitsubishi Electric Europe B.V. Italian Branch Viale Colleoni 7-20864 Agrate Brianza (Milano), Italy Tel : +39-039-60531
Spain	Mitsubishi Electric Europe B.V. Spanish Branch Carretera de Rubi 76-80.AC.420, E-08190 Sant Cugat del Valles (Barcelona), Spain Tel : +34-93-565-3131
France	Mitsubishi Electric Europe B.V. French Branch 25, Boulevard des Bouvets, F-92741 Nanterre Cedex, France Tel : +33-1-5568-5568
Czech Republic	Mitsubishi Electric Europe B.V.-o.s.Czech office Avenir Business Park, Radicka 751/113e, 158 00 Praha5, Czech Republic Tel : +420-251-551-470
Poland	Mitsubishi Electric Europe B.V. Polish Branch ul. Krakowska 50, 32-083 Balice, Poland Tel : +48-12-630-47-00
Russia	Mitsubishi Electric Europe B.V. Russian Branch St.Petersburg office Piskarevsky pr. 2, bld 2, lit "Sch", BC "Benua", office 720, 195027, St. Petersburg, Russia Tel : +7-812-633-3497

Country/Region	Sales office/Tel
South Africa	CBI-Electric. Private Bag 2016, ZA-1600 Isando, South Africa Tel : +27-11-977-0770
China	Mitsubishi Electric Automation (China) Ltd. No.1386 Hongqiao Road, Mitsubishi Electric Automation Center, Changning District, Shanghai, China Tel : +86-21-2322-3030
Taiwan	Setsuyo Enterprise Co., Ltd. 6F., No.105, Wugong 3rd Road, Wugu District, New Taipei City 24889, Taiwan, R.O.C. Tel : +886-2-2299-2499
Korea	Mitsubishi Electric Automation Korea Co., Ltd. 3F, 1480-6, Gayang-Dong, Gangseo-Gu, Seoul, 157-200, Korea Tel : +82-2-3660-9530
Singapore	Mitsubishi Electric Asia Pte, Ltd. Industrial Division 307, Alexandra Road, Mitsubishi Electric Building, Singapore, 159943 Tel : +65-6470-2308
Thailand	Mitsubishi Electric Automation (Thailand) Co., Ltd. Bang-Chan Industrial Estate No.111 Soi Serithai 54, T.Kannayao, A.Kannayao, Bangkok 10230 Thailand Tel : +66-2906-3238
Indonesia	P. T. Autoteknindo Sumber Makmur Muara Karang Selatan, Block A / Utara No.1 Kav. No. 11, Kawasan Industri Pergudangan, Jakarta-Utara 14440, P.O. Box 5045, Indonesia Tel : +62-21-663-0833
India	Mitsubishi Electric India Pvt. Ltd. 2nd Floor, Tower A & B, Cyber Greens, DLF Cyber City, DLF Phase-III, Gurgaon-122002 Haryana, India Tel : +91-124-463-0300
Australia	Mitsubishi Electric Australia Pty. Ltd. 348 Victoria Road PO BOX11, Rydalmere, N.S.W 2116, Australia Tel : +61-2-9684-7777

MITSUBISHI ELECTRIC CORPORATION

HEAD OFFICE : TOKYO BUILDING, 2-7-3 MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN

MITSUBISHI ELECTRIC

Side B

Side A JAPANESE

Side B ENGLISH

CL1XY8-DR1B2
CC-Link/LT Remote I/O Module

Thank you very much for purchasing this product.

Please read this manual thoroughly before starting to use the product and handle the product properly.

User's Manual

CC-Link/LT

MODEL	CL1XY8-DR1B2
MANUAL Number	JY997D04501G
Date	April 2015

●SAFETY PRECAUTIONS●

(Read these precautions before using)

Please read this manual carefully and pay special attention to safely in order to handle this product properly. Also pay careful attention to safely and handle the module properly.
These precautions apply only to Mitsubishi equipment. Refer to the user's manual of the CPU module to use for a description of the PLC system safety precautions.
These ●SAFETY PRECAUTIONS● classify the safety precautions into two categories: "WARNING" and "CAUTION".

⚠WARNING	Procedures which may lead to a dangerous condition and cause death or serious injury if not carried out properly.
⚠CAUTION	Procedures which may lead to a dangerous condition and cause superficial to medium injury, or physical damage only, if not carried out properly.

Depending on circumstances, procedures indicated by ⚠CAUTION may also be linked to serious results.
In any case, it is important to follow the directions for usage.
Store this manual in a safe place so that you can take it out and read it whenever necessary. Always forward it to the end user.

[DESIGN PRECAUTIONS]

⚠WARNING

- Configure an interlock circuit in a sequence program so that the system operates on the safety side using the communication status information in the event the data link falls into a communication problem. Otherwise, erroneous output and malfunction may result in accidents.
- Remote input and output can not be switched ON or OFF when a problem occurs in the remote I/O modules. Therefore build an external monitoring circuit that will monitor any input signals that could cause a serious accident.

⚠CAUTION

- Do not have control cables and communication cables bundled with or placed near by the main circuit and/or power cables. Wire those cables at least 100mm(3.94 inch) away from the main circuit and/or power cables. It may cause malfunction due to noise interference.
- Use the module and the flat cable dedicated to CC-Link/LT without applying any force on them. Otherwise, such cables may be broken or fail.

[INSTALLATION PRECAUTIONS]

⚠CAUTION

- Use the module in an environment that meets the general specifications contained in this manual. Using this module in an environment outside the range of the general specifications could result in electric shock, fire, erroneous operation, and damage to or deterioration of the product.
- Do not directly touch the module's conductive parts. Doing so could cause malfunction or trouble in the module.
- Tighten the module securely using DIN rail or installation screws within the specified torque range. If the screws are too lose, the module may drop from its installation position, short circuit, or malfunction. If the screws are too tight, the screws may be damaged, which may cause the module to drop from its installation position or short circuit.
- Install the module on a flat surface. If the mounting surface has concave and/or convex, an excessive force may be applied on the module, and nonconformity may be caused.

[WIRING PRECAUTIONS]

⚠WARNING

- Perform installation and wiring after disconnecting the power supply at all phases externally. If the power is not disconnected at all phases an electric shock or product damage may result.

⚠CAUTION

- Terminal screws which are not to be used must be tightened always. Otherwise there will be a danger of short circuit against the bare solderless terminals.
- Perform correct wiring for the module according to the product's rated voltage and terminal arrangement. Connecting to a power supply different from rating or miss-wiring may cause fire, product failure or malfunction.
- Fix terminal screws securely within the regulated torque. Loose terminal screws may cause fire and/or malfunction. If the terminal screws are too tight, it may cause short circuit, equipment failures, or erroneous operation due to damage of the screws.
- Make sure foreign objects do not get inside the module, such as dirt and wire chips. It may cause fire, product failure or malfunction.
- Attach a warning label (hazard symbol 417-IEC-5036) concerning the electric shock to the location.

[STARTING AND MAINTENANCE PRECAUTIONS]

⚠WARNING

- Do not touch the terminals when the power is ON. It may cause an electric shock or malfunction.
- Perform cleaning the module or retightening of terminal screws after turning OFF the all external power supply for sure. Failure to do so may cause failure or malfunction of the modules

⚠CAUTION

- Do not disassemble or modify the module. Doing so may cause failure, malfunction, injury, or fire.
- The module case is made of resin; do not drop it or subject it to strong shock. A module damage may result.
- Make sure to switch all phases of the external power supply OFF before installing or removing the module to/from the panel. Failure to do so may cause failure or malfunction of the modules.

[DISPOSAL PRECAUTIONS]

⚠CAUTION

- When disposing of this product, treat it as industrial waste.

[TRANSPORTATION AND MAINTENANCE PRECAUTIONS]

⚠CAUTION

- During transportation avoid any impact as the module is a precision instrument. Doing so could cause trouble in the module.
- If is necessary to check the operation of module after transportation, in case of any impact damage.

●Notification of CE marking●

This notification does not guarantee that an entire mechanical module produced in accordance with the contents of the notification comply with the following standards. Compliance to EMC standards of the entire mechanical module should be checked by the user / manufacturer. Compliance to LVD standards of the entire mechanical module should be checked by the user / manufacturer.

Attention

- This product is designed for use in industrial applications.

Note

- Authorized Representative in the European Community:
  Mitsubishi Electric Europe B.V.
  Gothaer Str. 8, 40880 Ratingen, Germany

Standards with which this product complies

Type : Programmable Controller (Open Type Equipment) Remote I/O module
Models : Products manufactured:
from November 1st, 2002 to April 30th, 2006 are compliant with EN61000-6-4 and EN61131-2:1994+A11:1996+A12:2000
after May 1st, 2006 are compliant with EN61131-2:2007

Electromagnetic Compatibility Standards (EMC)	Remark
EN61000-6-4:2001 Electromagnetic compatibility -Generic standards - Emission standard for Industrial environment	Compliance with all relevant aspects of the standard. (Radiated Emissions and Mains Terminal Voltage Emissions)
EN61131-2:1994/A11:1996/A12:2000 Programmable controllers -Equipment requirements and tests	Compliance with all relevant aspects of the standard. (RF Immunity, Fast transients, ESD and Damped oscillatory wave)
EN61131-2: 2007 Programmable controllers -Equipment requirements and tests	Compliance with all relevant aspects of the standard. (Radiated Emissions, Conducted Emissions, Radiated electromagnetic field, Fast transient burst, Electrostatic discharge, High-energy surge, Voltage drops and interruptions, Conducted RF and Power frequency magnetic field)

Low Voltage Standards (LVD)	Remark
EN61131-2:1994/A11:1996 /A12:2000 :2007 Programmable controllers -Equipment requirements and tests	The equipment has been assessed as a component for fitting in a suitable enclosure which meets the requirements of EN61131-2:1994 + A11:1996 + A12:2000, :2007

For more details please contact the local Mitsubishi Electric sales site.

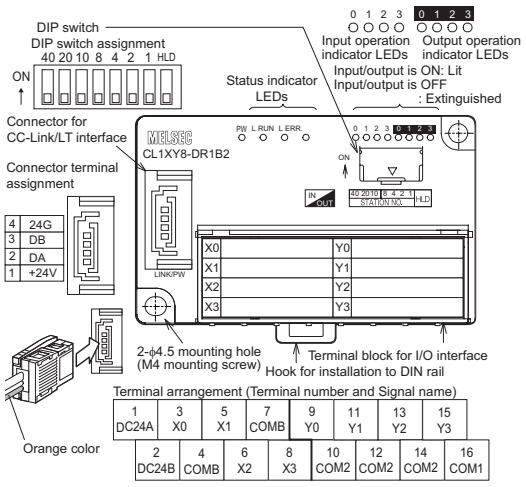
- Notes For compliance to EMC LVD regulation.
  It is necessary to install the CL1 series module in a shielded metal control panel.
- Use this product in Zone A*1 as defined in EN61131-2.
  The terminal and the wiring for the output signals and load power supply can be used in zone B*1.

*1 Zone defined in EN61131-2
Separation defined in EN61131-2 for EMC LVD regulation decided depending on condition in industrial setting.
Zone C = Factory mains which is isolated from public mains by dedicated transformers.
Zone B = Dedicated power distribution which is protected by secondary surge protection. (300V or less in the rated voltage is assumed.)
Zone A = Local power distribution which is isolated from dedicated power distribution by AC/DC converters, isolation transformers, etc. (120V or less in the rated voltage is assumed.)

1. Outline of Product

This product is a terminal block type composite I/O module connected to CC-Link/LT.
This product has four input points (24V DC) and four output points (relay output).

2. Name and Setting of Each Part and Terminal Arrangement



Name		Description
Status indicator LEDs	PW	ON while the power is supplied.
	L RUN	ON while normal operation is executed.
	L ERR.	ON: When a communication error or DIP switch setting error occurred Flickering at a constant interval: When the setting of the DIP switch was changed while the power was supplied (even while the LED is flickering, the operation continues. The new setting becomes valid when the power is turned OFF once, then ON again.) Flickering at a inermittent interval: When a terminal resistor is not attached or when the module or a connection cable is affected by noise
I/O operation indicator LEDs		ON while the input or output is ON. Extinguished while the input or output is OFF. 0 1 2 3 Input operation indicator 0 1 2 3 Output operation indicator
Connector for CC-Link/LT interface		Connector for CC-Link/LT communication line/module power supply (24G/DB/DA/+24V)
Terminal block for I/O interface		Terminal block to connect input signals, output signals, I/O power supply and load power supply
Station number setting switches		Set the 10's digit of the station No. using "STATION NO. 10", "STATION NO. 20" and "STATION NO. 40". Set the 1's digit of the station No. using "STATION NO. 1", "STATION NO. 2", "STATION NO. 4" and "STATION NO. 8". Factory default = All bits are OFF. Make sure to set the station No. in the range from 1 to 64. If any station No. outside the range from 1 to 64 is set, it is regarded as an error and the L ERR. LED lights.
Response time setting switch	HLD	Holds the output (when an error has occurred). ON: Holds the output. OFF: Clears the output.

Example: When setting the station No. to "32", set the DIP switch as follows.

Station No.	10's digit			1's digit			
	40	20	10	8	4	2	1
32	OFF	ON	ON	OFF	OFF	ON	OFF

3. Installation

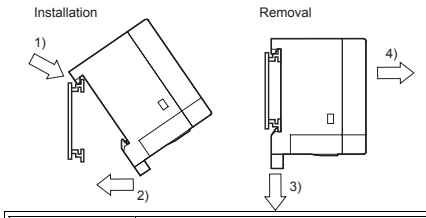
The CL1XY8-DR1B2 can be installed to DIN rail or directly installed using mounting screws.
Each installation procedure is described below.

3.1 Installation to DIN rail

Align the upper DIN rail installation groove in the module with the DIN rail 1), and press the module in that status 2).
When removing the module, pull downward the hook for installation to DIN rail 3), then remove the module 4).

DIN rail mounting screw pitch

When installing the module to the DIN rail, tighten the mounting screws at the pitch of 200mm(7.87") or less.



Applicable DIN rail	TH35-7.5Fe and TH35-7.5AI

3.2 Direct installation

Screw-tighten the module by attaching M4 screws to the upper and lower mounting holes (two holes in all) provided in the module.
Install the module so that the clearance of 1 to 2mm (0.04" to 0.08") is assured for each module.

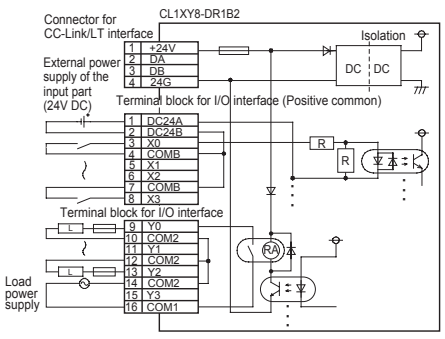
Applicable screw	M4 × 0.7mm(0.03") × 16mm(0.63") or more (Tightening torque range: 0.78 to 1.08 N·m)

4. Wiring

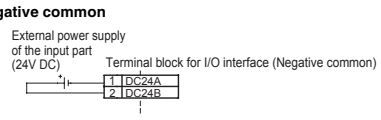
4.1 External wiring

The input terminals of the CL1XY8-DR1B2 can be wired as positive common or negative common depending on the used sensor.

Positive common



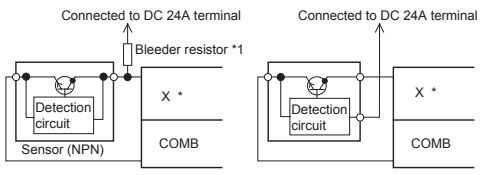
Negative common



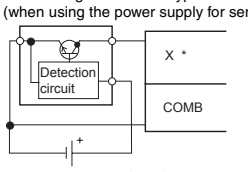
4.2 Connection to sensor

Positive common (NPN)

• When using a two-wire type sensor • When using a three-wire type sensor

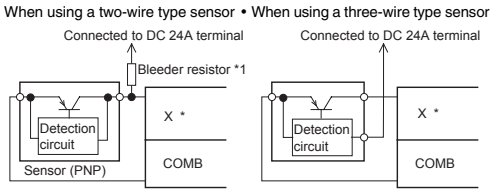


• When using a three-wire type sensor
(when using the power supply for sensor other than 24V DC)

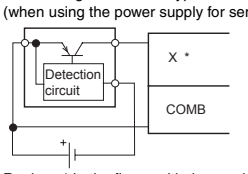


Negative common (PNP)

• When using a two-wire type sensor • When using a three-wire type sensor



• When using a three-wire type sensor
(when using the power supply for sensor other than 24V DC)

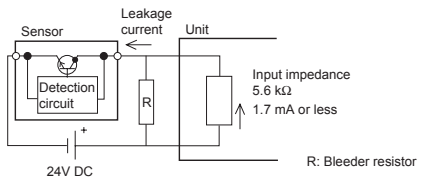


Replace * in the figure with the used input No.

Notes:

*1 Bleeder resistor
When connecting a two-wire type sensor or input equipment containing a parallel resistor, select a sensor or equipment whose leakage current is 1.7mA or less. If the leakage current is more than 1.7mA, connect a bleeder resistor obtained in the following calculation formula.

Circuit image

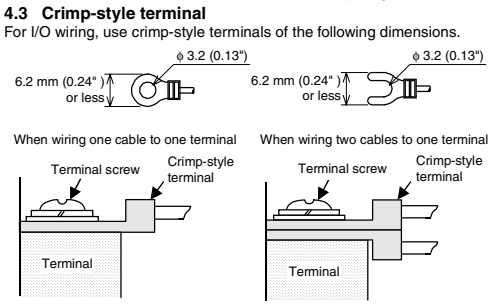


R(kΩ) < 1.7(mA) / Leakage current(mA) - 1.7(mA) x 5.6(kΩ)
The power capacity W of the bleeder resistor R is as follows:
W = (Input voltage)²/R

• Make sure that both the ON and OFF time of the input signal are 1.5ms or more.

4.3 Crimp-style terminal

For I/O wiring, use crimp-style terminals of the following dimensions.



Applicable crimp-style terminal	• RAV1.25-3 • V1.25-3 (manufactured by JST Mfg. Co., Ltd.) • 1.25-3 and TG1.25-3 (manufactured by NICHIFU Co., Ltd.)
Applicable wire size	0.3 to 1.25 mm²

Use a crimp-style terminal in a status in which no force is applied on the cable.

4.4 Module terminal screw

Tighten the terminal screws (M3 screws) on the terminal block with a tightening torque of 0.42 to 0.58 N·m. Do not tighten terminal screws exceeding the specified torque. Failure to do so may cause short circuit, equipment failures, or malfunctions.

5. Specifications

5.1 General specifications

Item	Specification			
Operating ambient temperature	0 to 55°C (32 to 131°F)			
Storage ambient temperature	-25 to 75°C (-13 to 167°F)			
Operating ambient humidity	5 to 95%RH: Dew condensation shall not be considered.			
Storage ambient humidity	5 to 95%RH: Dew condensation shall not be considered.			
Vibration resistance (*1)	When intermittent vibration is present			Number of times of sweep
	Frequency	Acceleration	Half amplitude	10 times in each of X, Y and Z directions (for 80 min)
	10 to 57Hz	–	0.075mm	
	57 to 150Hz	9.8m/s²	–	
	When continuous vibration is present			
	Frequency	Acceleration	Half amplitude	
	10 to 57Hz	–	0.035mm	
	57 to 150Hz	4.9m/s²	–	
Shock resistance (*1)	147 m/s², 3 times in each of X, Y and Z directions			
Operating ambience	Corrosive gas shall not be present.			
Operating altitude	2,000m(6561'8") or less (*2)			
Installation location	Inside control panel (*3)			
Overvoltage category	II or less (*4)			
Pollution level	2 or less (*5)			

Notes:
*1 The criterion is shown in IEC61131-2.
*2 The module cannot be used in an environment pressurized above the atmospheric pressure which can be generated around the altitude of 0 m. If the module is used in such an environment, it may fail.
*3 The module can be used in any environment even outside the control panel as far as the requirements of the ambient operating temperature, the ambient operating humidity, etc. are satisfied.
*4 This indicates the section of the power supply to which the equipment is assumed to be connected between the public electrical power distribution network and the machinery within premises. Category II applies to equipment for which electrical power is supplied from fixed facilities.
The surge voltage withstand level for up to the rated voltage of 300V is 2500V.
*5 This index indicates the degree of conductive generating substances in the environment in which the module is used. The degree of contamination 2 indicates that contamination is caused by generation of only non-conductive substances. In this degree, however, temporary conduction may be caused by accidental condensation.

5.2 Input specifications

Item		Specification
Input method		DC input (External power supply of the input part)
Number of inputs		4 points
Isolation method		Isolation with photocoupler
Rated input voltage		24V DC
Rated input current		Approx. 4 mA
Operating voltage range		20.4 to 28.8V DC (24V DC -15% to +20%) Ripple ratio: Within 5%
Max. simultaneous ON input points		100% (at 24V DC)
ON voltage/ON current		19 V or more/3 mA or more
OFF voltage/OFF current		11 V or less/1.7 mA or less
Input resistance		5.6 kΩ
Response time	OFF→ON	1.5 ms or less (at 24V DC)
	ON→OFF	1.5 ms or less (at 24V DC)
Common wiring method		4 points/1 common (2 points) (terminal block two-wire type)

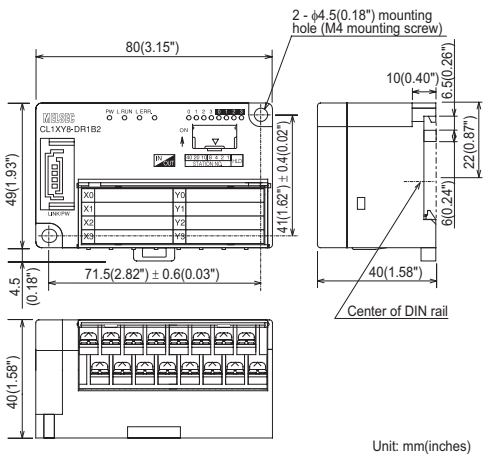
5.3 Output specifications

Item		Specification
Output method		Relay output
Number of outputs		4 points
Insulation method		Mechanical insulation
Rated load voltage		240V AC/30V DC or less (250V AC or less when the unit does not comply with UL or cUL standards)
Max. load current		2A/point 4 A/1 common
Response time	OFF→ON	Approx. 10ms or less
	ON→OFF	Approx. 10ms or less
Common wiring method		4 points/1 common (3points) (terminal block two-wire type)
Internal protection for outputs		Internal protection circuit none Please connect the fuse in the connected load outside.

5.4 Performance specifications

Item		Specification
Module power supply	Voltage	20.4 to 28.8V DC (24V DC -15% to +20%) Ripple ratio: Within 5%
	Current consumption	70mA (when all points are ON)
	Initial current	70mA
	Max. allowable momentary power failure period	PS1:1ms
Number of stations occupied		4-, 8- or 16-point mode: 1 station
Noise durability		DC type: 500 Vp-p AC type: 1,000 Vp-p Noise width: 1 µs Cycle: 25 to 60 Hz (by noise simulator)
Withstand voltage		AC type: 1,500V AC for 1 min DC type: 500V AC for 1 min
Isolation resistance		10 MΩ or more between primary area (external DC terminal) and secondary area (internal circuit) by 500V DC megger
Protection class		IP1X
I/O part connection method		Connection with terminal block
Module installation method		DIN rail installation, mounted by screws of type M4 × 0.7mm(0.03") × 16mm(0.63") or larger Can be installed in six directions
Mass (weight)		0.11kg (0.24lbs)
Contact life		200V AC - 1.5 A, 240V AC - 1 A (COSϕ = 0.7): 100,000 times or more
		200V AC - 1 A, 240V AC - 0.1 A (COSϕ = 0.35): 100,000 times or more
		24V DC - 1 A, 100V DC - 0.1 A (L/R = 7 ms): 100,000 times or more

6. Outside Dimensions



Unit: mm(inches)

Warranty

Mitsubishi will not be held liable for damage caused by factors found not to be the cause of Mitsubishi; machine damage or lost profits caused by faults in the Mitsubishi products; damage, secondary damage, accident compensation caused by special factors unpredictable by Mitsubishi; damages to products other than Mitsubishi products; and to other duties.

⚠For safe use
- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi.
- This product has been manufactured under strict quality control. However when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

Country/Region	Sales office/Tel
USA	Mitsubishi Electric Automation Inc. 500 Corporate Woods Parkway, Vernon Hills, IL 60061, USA Tel : +1-847-478-2100
Brazil	MELCO-TEC Representacao Comercial e Assessoria Tecnica Ltda. Av. Paulista, 1439, cj74, Bela Vista, Sao Paulo CEP: 01311-200-SP Brazil Tel : +55-11-3146-2200
Germany	Mitsubishi Electric Europe B.V. German Branch Gothaer Strasse 8, D-40880 Ratingen, Germany Tel : +49-2102-486-0
UK	Mitsubishi Electric Europe B.V. UK Branch Travellers Lane, Hatfield, Hertfordshire, AL10 8XB, UK. Tel : +44-1707-27-6100
Italy	Mitsubishi Electric Europe B.V. Italian Branch Viale Colleoni 7-20864 Agrate Brianza (Milano), Italy Tel : +39-039-60531
Spain	Mitsubishi Electric Europe B.V. Spanish Branch Carretera de Rubi 76-80.AC.420, E-08190 Sant Cugat del Valles (Barcelona), Spain Tel : +34-93-565-3131
France	Mitsubishi Electric Europe B.V. French Branch 25, Boulevard des Bouvets, F-92741 Nanterre Cedex, France Tel : +33-1-5568-5568
Czech Republic	Mitsubishi Electric Europe B.V.-o.s.Czech office Avenir Business Park, Radicka 751/113e, 158 00 Praha5, Czech Republic Tel : +420-251-551-470
Poland	Mitsubishi Electric Europe B.V. Polish Branch ul. Krakowska 50, 32-083 Balice, Poland Tel : +48-12-630-47-00
Russia	Mitsubishi Electric Europe B.V. Russian Branch St.Petersburg office Piskarevsky pr. 2, bld 2, lit "Sch", BC "Benua", office 720; 195027, St. Petersburg, Russia Tel : +7-812-633-3497

Country/Region	Sales office/Tel
South Africa	CBI-Electric. Private Bag 2016, ZA-1600 Isando, South Africa Tel : +27-11-977-0770
China	Mitsubishi Electric Automation (China) Ltd. No.1386 Hongqiao Road, Mitsubishi Electric Automation Center, Changning District, Shanghai, China Tel : +86-21-2322-3030
Taiwan	Setsuyo Enterprise Co., Ltd. 6F., No.105, Wugong 3rd Road, Wugu District, New Taipei City 24889, Taiwan, R.O.C. Tel : +886-2-2299-2499
Korea	Mitsubishi Electric Automation Korea Co., Ltd. 3F, 1480-6, Gayang-Dong, Gangseo-Gu, Seoul, 157-200, Korea Tel : +82-2-3660-9530
Singapore	Mitsubishi Electric Asia Pte, Ltd. Industrial Division 307, Alexandra Road, Mitsubishi Electric Building, Singapore, 159943 Tel : +65-6470-2308
Thailand	Mitsubishi Electric Automation (Thailand) Co., Ltd. Bang-Chan Industrial Estate No.111 Soi Serithai 54, T.Kannayao, A.Kannayao, Bangkok 10230 Thailand Tel : +66-2906-3238
Indonesia	P. T. Autoteknindo Sumber Makmur Muara Karang Selatan, Block A / Utara No.1 Kav. No. 11, Kawasan Industri Pergudangan, Jakarta-Utara 14440, P.O. Box 5045, Indonesia Tel : +62-21-663-0833
India	Mitsubishi Electric India Pvt. Ltd. 2nd Floor, Tower A & B, Cyber Greens, DLF Cyber City, DLF Phase-III, Gurgaon-122002 Haryana, India Tel : +91-124-463-0300
Australia	Mitsubishi Electric Australia Pty. Ltd. 348 Victoria Road PO BOX11, Rydalmere, N.S.W 2116, Australia Tel : +61-2-9684-7777

MITSUBISHI ELECTRIC CORPORATION
HEAD OFFICE : TOKYO BUILDING, 2-7-3 MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN

Specifications subject to change without notice.