

MITSUBISHI

A8GT-50STE Optional Module Mounting Hardware

MITSUBISHI Graphic Operation Terminal User's Manual (Hardware)

Thank you for buying the Mitsubishi General Use PC MELSEC-GOT Series. Before use, please read this manual carefully and correctly operate the module with a sufficient understanding of the GOT series PC functions and performance. Please place this manual in a location where it is available to end users.



MODEL	A8GT-50STE-U-E
MODEL CODE	13JL16

IB-66768-A (9707) MEE

About This Manual

The following are manuals related to this product.

Request for the manuals as needed according to the chart below.

Detailed Manual

Manual Name	Manual No. (Model Code)
A850GOT Graphic Operation Terminal User's Manual (Included in the A850GOT)	IB-66669 (13J847)
A852GOT Graphic Operation Terminal User's Manual (Included in the A852GOT)	IB-66767 (13JL15)
A853GOT Graphic Operation Terminal User's Manual (Included in the A853GOT)	IB-66785 (13JL26)
A8GT-50PRF Printer Interface Module User's Manual (Included in the A8GT-50PRF)	IB-66730 (13J880)
A8GT-50KBF External I/O Interface Module User's Manual (Included in the A8GT-50KBF)	IB-66787 (13JL28)

1 Overview

This user's manual explains how to install the A8GT-50STE mounting hardware (abbreviated as STE hereafter).

The STE is used to mount the optional module (A8GT-50PRF, A8GT-50KBF) to the main module of the A85□GOT Graphic Operation Terminal (abbreviated as GOT hereafter).

Restrictions applied when STE is used

- Communication modules (A7GT-BUS, A8GT-J61BT15, etc.) cannot be installed to the GOT
- When performing OS installation or downloading monitor data to the GOT from a DOS/V personal computer, the conversion connector (25-pin to 9-pin) cannot be used at the GOT side.

2 Supplied Parts

When unpacking, confirm that the following parts are packed with the product.

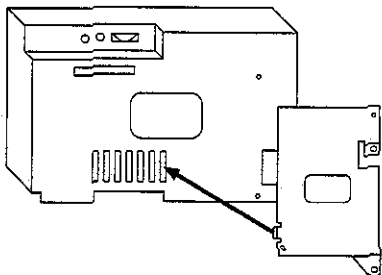
Item	Number of Items
Mounting hardware	1
Module fixing screw (spring washer, plain washer attached; M3 x 6)	2
This manual	1

3 Installation Method

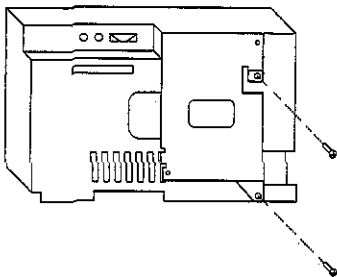
3.1 How to install STE

How to mount the STE to GOT is described.

- ① Insert the protrusion of STE to the groove on the rear panel of the GOT



- ② Attach the STE using two module-fixing screws with the torque range of 39 to 59Ncm (4 to 6 kg.cm).

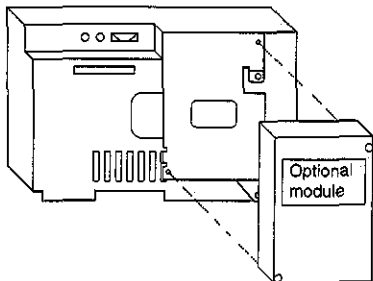


To remove the STE, perform the reverse of the above installation steps.

3.2 How to install the optional module

How to install the optional module to the STE is described.

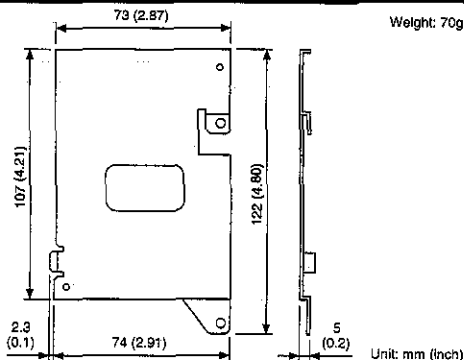
- ① Install the optional module to the STE and attach the STE using module-fixing screws with the torque range of 39 to 59Ncm (4 to 6 kg-cm).



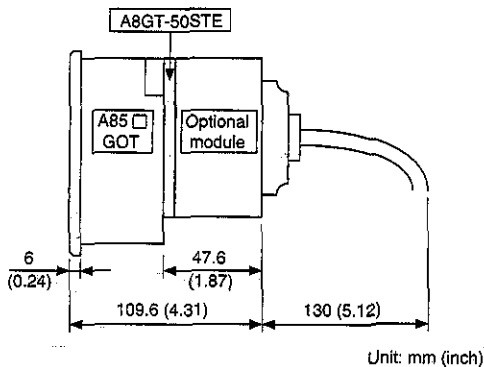
To remove the optional module, perform the reverse of the above installation steps.

4 External Dimensions

4.1 External dimensions



4.2 Depth dimension diagram in assembled condition



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